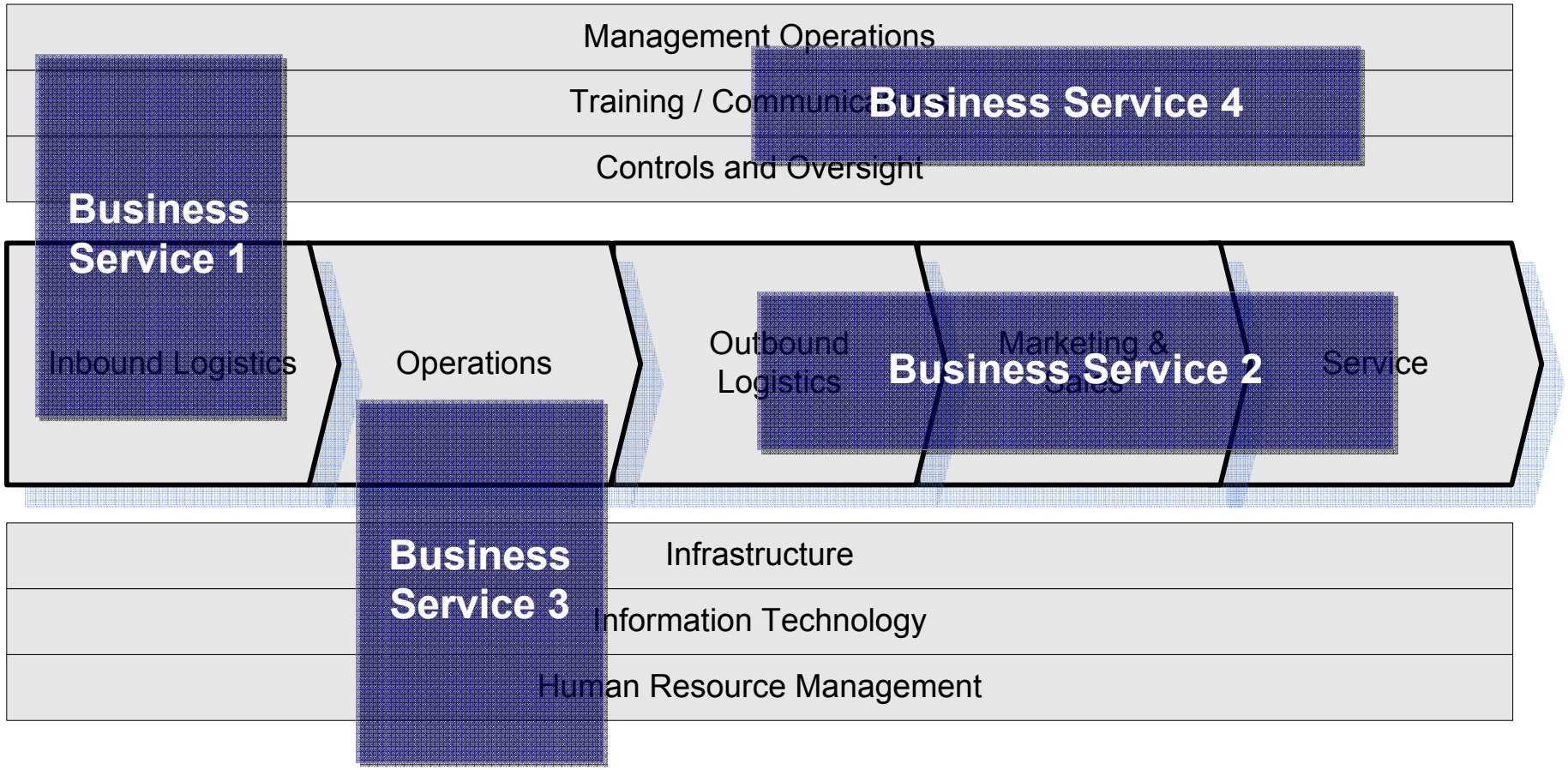
Management Operations
Training / Communic
Business Service 4
Controls and Oversight
Business Service 1
Inbound Logistics
Operations
Outbound Logistics
Marketing & Sales
Business Service 2
Service
Business Service 3
Infrastructure
Information Technology
Human Resource Management